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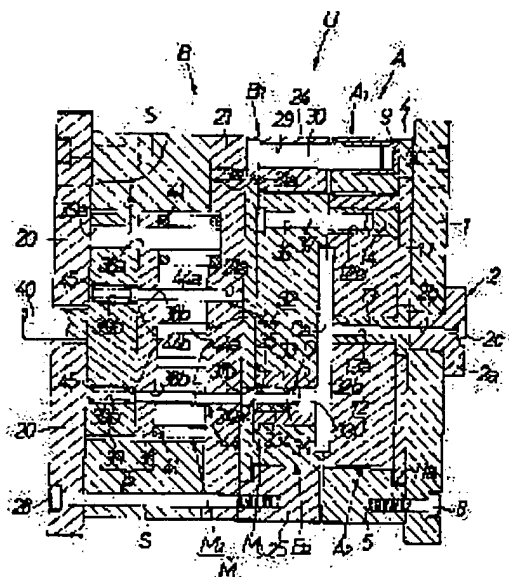
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(54) CASSETTE MOLDING EQUIPMENT

(57)Abstract:

PURPOSE: To shorten a processing time, and to reduce cost by mounting a large number of ejector pins and supporting the ejector pins to an ejecting plate in a relative displaceable manner and the ejector pins on axes different from the axes of the ejector-pin inserting holes of a cassette mold at positions made to abut against the rear surface of the cassette mold.

CONSTITUTION: In a cassette molding equipment U, a large number of ejector pins 34 supported to the ejecting plate P of a molding ejector M are installed in response to various cassette molds A2, B2 having different cavity Ca shapes while being supported to the ejecting plate P in a relatively displaceable manner only at a fixed distance before and behind. The front and rear of the ejector pin 34 arranged onto an axis different from the axis of the ejector-pin inserting hole D of the cassette molds A2, B2 mounted onto a cassette mold mounting surface in a large number of the ejector pins 34 are held at position made to abut against the rears of the cassette molds A2, B2.



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